

CLAIMS

What is claimed is:

- 1 1. A heat exchanger comprising: a body having a conducting portion in contact with a heat
2 source configured along a plane, wherein the conducting portion conducts heat from the
3 heat source to a heat exchanging layer configured within the body, the body including at
4 least one inlet port and at least one outlet port, wherein the at least one inlet port channels
5 fluid through the heat exchanging layer from a first side proximal to the conducting
6 portion to a second side distal to the conducting portion.
- 1 2. The heat exchanger according to claim 1 wherein the body further comprises:
2 a. a first layer having the conducting portion and configured to pass fluid therealong
3 from the at least one inlet port; and
4 b. a second layer coupled to the first layer, wherein the heat exchanging layer is
5 configured between the first layer and the second layer.
- 1 3. The heat exchanger according to claim 2 wherein the first layer further comprises a
2 recess area having a heat conducting region in contact with the heat exchanging layer.
- 1 4. The heat exchanger according to claim 2 wherein the first layer includes the at least one
2 inlet port.
- 1 5. The heat exchanger according to claim 2 wherein the first layer includes the at least one
2 outlet port.
- 1 6. The heat exchanger according to claim 2 wherein the second layer includes the at least
2 one inlet port.

- 1 7. The heat exchanger according to claim 2 wherein the second layer includes the at least
2 one outlet port.
- 1 8. The heat exchanger according to claim 1 wherein the at least one inlet port is positioned
2 substantially parallel with respect to the plane.
- 1 9. The heat exchanger according to claim 1 wherein the at least one inlet port is positioned
2 substantially perpendicular with respect to the plane.
- 1 10. The heat exchanger according to claim 1 wherein the at least one outlet port is positioned
2 substantially parallel with respect to the plane.
- 1 11. The heat exchanger according to claim 1 wherein the at least one outlet port is positioned
2 substantially perpendicular with respect to the plane.
- 1 12. The heat exchanger according to claim 8 wherein the recess area includes a plurality of
2 fluid inlet grooves through in the heat conducting area, the fluid inlet grooves for
3 channeling fluid from the at least one inlet port to the heat exchanging layer.
- 1 13. The heat exchanger according to claim 8 wherein the second layer further comprises a
2 plurality of fluid outlet grooves for channeling fluid from the heat exchanging layer to
3 the second port.
- 1 14. The heat exchanger according to claim 1 wherein the fluid is in single phase flow
2 conditions.
- 1 15. The heat exchanger according to claim 1 wherein at least a portion of the fluid is in two
2 phase flow conditions.

- 1 16. The heat exchanger according to claim 1 wherein the conducting portion has a thickness
2 dimension within the range of and including 0.3 to 0.7 millimeters.
- 1 17. The heat exchanger according to claim 1 wherein an overhang dimension is within the
2 range of and including 0 to 15 millimeters.
- 1 18. The heat exchanger according to claim 1 wherein at least a portion of the fluid undergoes
2 a transition between single and two phase flow conditions in the heat exchanger.
- 1 19. The heat exchanger according to claim 2 wherein the first layer is made of a material
2 having a thermal conductivity of at least 100 W/mK.
- 1 20. The heat exchanger according to claim 2 wherein the first layer further comprises a
2 plurality of pillars configured in a predetermined pattern along the interface layer.
- 1 21. The heat exchanger according to claim 20 wherein at least one of the plurality of pillars
2 has an area dimension within the range of and including (10 micron)² and (100 micron)².
- 1 22. The heat exchanger according to claim 20 wherein at least one of the plurality of pillars
2 has a height dimension within the range of and including 50 microns and 2 millimeters.
- 1 23. The heat exchanger according to claim 20 wherein at least two of the plurality of pillars
2 are separate from each other by a spacing dimension within the range of and including 10
3 to 150 microns.
- 1 24. The heat exchanger according to claim 20 wherein at least one of the plurality of pillars
2 includes at least varying dimension along a predetermined direction.

- 1 25. The heat exchanger according to claim 20 wherein an appropriate number of pillars are
2 disposed in a predetermined area along the interface layer.
- 1 26. The heat exchanger according to claim 1 wherein at least a portion of the first layer has a
2 roughened surface.
- 1 27. The heat exchanger according to claim 20 wherein the plurality of pillars include a
2 coating thereupon, wherein the coating has an appropriate thermal conductivity of at least
3 10 W/m-K.
- 1 28. The heat exchanger according to claim 1 wherein the heat exchanging layer is made of a
2 porous microstructure.
- 1 29. The heat exchanger according to claim 28 wherein the porous microstructure has a
2 porosity within the range of and including 50 to 80 percent.
- 1 30. The heat exchanger according to claim 28 wherein the porous microstructure has an
2 average pore size within the range of and including 10 to 200 microns.
- 1 31. The heat exchanger according to claim 28 wherein the porous microstructure has a height
2 dimension within the range of and including 0.25 to 2.00 millimeters.
- 1 32. The heat exchanger according to claim 28 wherein the porous microstructure includes at
2 least one pore having a varying dimension along a predetermined direction.
- 1 33. The heat exchanger according to claim 1 further comprising a plurality of microchannels
2 disposed in a predetermined configuration along the first layer.

- 1 34. The heat exchanger according to claim 33 wherein at least one of the plurality of
2 microchannels has an area dimension within the range of and including $(10 \text{ micron})^2$ and
3 $(100 \text{ micron})^2$.
- 1 35. The heat exchanger according to claim 33 wherein at least one of the plurality of
2 microchannels has a height dimension within the range of and including 50 microns and
3 2 millimeters.
- 1 36. The heat exchanger according to claim 33 wherein at least two of the plurality of
2 microchannels are separate from each other by a spacing dimension within the range of
3 and including 10 to 150 microns.
- 1 37. The heat exchanger according to claim 33 wherein at least one of the plurality of
2 microchannels has a width dimension within the range of and including 10 to 100
3 microns.
- 1 38. The heat exchanger according to claim 1 wherein the first layer is coupled to the heat
2 source.
- 1 39. The heat exchanger according to claim 1 wherein the first layer is integrally formed to
2 the heat source.
- 1 40. The heat exchanger according to claim 1 wherein the heat source is an integrated circuit.
- 1 41. The heat exchanger according to claim 1 further comprising a thermoelectric device
2 positioned between the conducting portion and the heat source, wherein the
3 thermoelectric device is electrically coupled to a power source.

- 1 42. The heat exchanger according to claim 41 wherein the thermoelectric device is integrally
2 formed within the heat exchanger.
- 1 43. The heat exchanger according to claim 41 wherein the thermoelectric device is integrally
2 formed within the heat source.
- 1 44. The heat exchanger according to claim 41 wherein the thermoelectric device is coupled
2 to the heat exchanger and the heat source.
- 1 45. A heat exchanger configured to cool a heat source configured along a plane comprising:
2 a. an interface layer for performing thermal exchange with the heat source and
3 configured to pass fluid from a first side to a second side; and
4 b. a manifold layer comprising:
5 i. a first layer in contact with the heat source and having an appropriate
6 thermal conductivity to pass heat to the first side of the interface layer;
7 and
8 ii. a second layer coupled to the first layer and in contact with the second
9 side of the interface layer.
- 1 46. The heat exchanger according to claim 45 wherein the first layer further comprises a
2 recess area having a heat conducting region in contact with the interface layer.
- 1 47. The heat exchanger according to claim 45 wherein the first layer includes the at least one
2 inlet port.
- 1 48. The heat exchanger according to claim 45 wherein the first layer includes the at least one
2 outlet port.

- 1 49. The heat exchanger according to claim 45 wherein the second layer includes the at least
2 one inlet port.
- 1 50. The heat exchanger according to claim 45 wherein the second layer includes the at least
2 one outlet port.
- 1 51. The heat exchanger according to claim 45 wherein the at least one inlet port is positioned
2 substantially parallel with respect to the plane.
- 1 52. The heat exchanger according to claim 45 wherein the at least one inlet port is positioned
2 substantially perpendicular with respect to the plane.
- 1 53. The heat exchanger according to claim 45 wherein the at least one outlet port is
2 positioned substantially parallel with respect to the plane.
- 1 54. The heat exchanger according to claim 45 wherein the at least one outlet port is
2 positioned substantially perpendicular with respect to the plane.
- 1 55. The heat exchanger according to claim 46 wherein the recess area includes a plurality of
2 fluid inlet grooves through in the heat conducting region, the fluid inlet grooves for
3 channeling fluid from at least one inlet port to the interface layer.
- 1 56. The heat exchanger according to claim 45 wherein the second layer further comprises a
2 plurality of fluid outlet grooves for channeling fluid from the interface layer to at least
3 one outlet port.
- 1 57. The heat exchanger according to claim 45 wherein the fluid is in single phase flow
2 conditions.

- 1 58. The heat exchanger according to claim 45 wherein at least a portion of the fluid is in two
2 phase flow conditions.
- 1 59. The heat exchanger according to claim 45 wherein the first layer has a thickness
2 dimension within the range of and including 0.3 to 0.7 millimeters.
- 1 60. The heat exchanger according to claim 45 wherein an overhang dimension is within the
2 range of and including 0 to 15 millimeters.
- 1 61. The heat exchanger according to claim 45 wherein at least a portion of the fluid
2 undergoes a transition between single and two phase flow conditions in the heat
3 exchanger.
- 1 62. The heat exchanger according to claim 45 wherein the thermal conductivity is at least
2 100 W/m-K.
- 1 63. The heat exchanger according to claim 45 wherein the first layer further comprises a
2 plurality of pillars configured in a predetermined pattern along the first layer.
- 1 64. The heat exchanger according to claim 63 wherein at least one of the plurality of pillars
2 has an area dimension within the range of and including (10 micron)² and (100 micron)².
- 1 65. The heat exchanger according to claim 63 wherein at least one of the plurality of pillars
2 has a height dimension within the range of and including 50 microns and 2 millimeters.
- 1 66. The heat exchanger according to claim 63 wherein at least two of the plurality of pillars
2 are separate from each other by a spacing dimension within the range of and including 10
3 to 150 microns.

- 1 67. The heat exchanger according to claim 63 wherein at least one of the plurality of pillars
2 includes at least varying dimension along a predetermined direction.
- 1 68. The heat exchanger according to claim 63 wherein an appropriate number of pillars are
2 disposed in a predetermined area along the interface layer.
- 1 69. The heat exchanger according to claim 45 wherein at least a portion of the first layer has
2 a roughened surface.
- 1 70. The heat exchanger according to claim 63 wherein the plurality of pillars include a
2 coating thereupon, wherein the coating has an appropriate thermal conductivity of at least
3 10 W/m-K.
- 1 71. The heat exchanger according to claim 45 wherein the interface layer is made of a porous
2 microstructure.
- 1 72. The heat exchanger according to claim 71 wherein the porous microstructure has a
2 porosity within the range of and including 50 to 80 percent.
- 1 73. The heat exchanger according to claim 71 wherein the porous microstructure has an
2 average pore size within the range of and including 10 to 200 microns.
- 1 74. The heat exchanger according to claim 71 wherein the porous microstructure has a height
2 dimension within the range of and including 0.25 to 2.00 millimeters.
- 1 75. The heat exchanger according to claim 71 wherein the porous microstructure includes at
2 least one pore having a varying dimension along a predetermined direction.

- 1 76. The heat exchanger according to claim 45 further comprising a plurality of
2 microchannels disposed in a predetermined configuration along the first layer.
- 1 77. The heat exchanger according to claim 76 wherein at least one of the plurality of
2 microchannels has an area dimension within the range of and including (10 micron)² and
3 (100 micron)².
- 1 78. The heat exchanger according to claim 76 wherein at least one of the plurality of
2 microchannels has a height dimension within the range of and including 50 microns and
3 2 millimeters.
- 1 79. The heat exchanger according to claim 76 wherein at least two of the plurality of
2 microchannels are separate from each other by a spacing dimension within the range of
3 and including 10 to 150 microns.
- 1 80. The heat exchanger according to claim 76 wherein at least one of the plurality of
2 microchannels has a width dimension within the range of and including 10 to 100
3 microns.
- 1 81. The heat exchanger according to claim 45 wherein the first layer is coupled to the heat
2 source.
- 1 82. The heat exchanger according to claim 45 wherein the first layer is integrally formed to
2 the heat source.
- 1 83. The heat exchanger according to claim 45 wherein the heat source is an integrated circuit.

- 1 84. The heat exchanger according to claim 45 further comprising a thermoelectric device
2 positioned between the first layer and the heat source, wherein the thermoelectric device
3 is electrically coupled to a power source.
- 1 85. The heat exchanger according to claim 84 wherein the thermoelectric device is integrally
2 formed within the heat exchanger.
- 1 86. The heat exchanger according to claim 84 wherein the thermoelectric device is integrally
2 formed within the heat source.
- 1 87. The heat exchanger according to claim 84 wherein the thermoelectric device is coupled
to the heat exchanger and the heat source.
- 1 88. A method of manufacturing a heat exchanger configured to cool a heat source positioned
2 along a plane, the method comprising the steps of:
3 a. providing a first layer configurable to be in contact with the heat source and to
4 pass fluid along a heat conducting surface;
5 b. coupling a second layer to the first layer, wherein a first side of the second layer
6 is in contact with the heat conducting surface and configured to pass fluid from
7 the first layer therethrough; and
8 c. coupling a third layer to the first and second layers, wherein a second side of the
9 second layer is in contact with the third layer.
- 1 89. The method of manufacturing according to claim 88 wherein the first layer further
2 comprises a recess area having the heat conducting surface.

- 1 90. The method of manufacturing according to claim 88 wherein the heat exchanger includes
2 at least one inlet port for channeling fluid to the first side and at least one outlet port for
3 channeling fluid from the second side.
- 1 91. The method of manufacturing according to claim 90 wherein the first layer includes the
2 at least one inlet port.
- 1 92. The method of manufacturing according to claim 90 wherein the first layer includes the
2 at least one outlet port.
- 1 93. The method of manufacturing according to claim 90 wherein the third layer includes the
2 at least one inlet port.
- 1 94. The method of manufacturing according to claim 90 wherein the third layer includes the
2 at least one outlet port.
- 1 95. The method of manufacturing according to claim 90 wherein the at least one inlet port is
2 positioned substantially parallel with respect to the plane.
- 1 96. The method of manufacturing according to claim 90 wherein the at least one inlet port is
2 positioned substantially perpendicular with respect to the plane.
- 1 97. The method of manufacturing according to claim 90 wherein the at least one outlet port is
2 positioned substantially parallel with respect to the plane.
- 1 98. The method of manufacturing according to claim 90 wherein the at least one outlet port is
2 positioned substantially perpendicular with respect to the plane.

- 1 99. The method of manufacturing according to claim 89 wherein the recess area includes a
2 plurality of fluid inlet grooves along the heat conducting surface, the fluid inlet grooves
3 for channeling fluid from at least one inlet port to the second layer.
- 1 100. The method of manufacturing according to claim 88 wherein the fluid is in single phase
2 flow conditions.
- 1 101. The method of manufacturing according to claim 88 wherein at least a portion of the
2 fluid is in two phase flow conditions.
- 1 102. The method of manufacturing according to claim 88 wherein the first layer has a
2 thickness dimension within the range of and including 0.3 to 0.7 millimeters.
- 1 103. The method of manufacturing according to claim 88 wherein an overhang dimension is
2 within the range of and including 0 to 15 millimeters.
- 1 104. The method of manufacturing according to claim 88 wherein at least a portion of the
2 fluid undergoes a transition between single and two phase flow conditions in the heat
 exchanger.
- 1 105. The method of manufacturing according to claim 88 wherein the first layer is made of a
2 material having a thermal conductivity of at least 100 W/m-K.
- 1 106. The method of manufacturing according to claim 88 further comprising forming a
2 plurality of pillars in a predetermined pattern along the interface layer.

- 1 107. The method of manufacturing according to claim 106 wherein at least one of the plurality
2 of pillars has an area dimension within the range of and including $(10 \text{ micron})^2$ and $(100$
3 micron)².
- 1 108. The method of manufacturing according to claim 106 wherein at least one of the
2 plurality of pillars has a height dimension within the range of and including 50 microns
3 and 2 millimeters.
- 1 109. The method of manufacturing according to claim 106 wherein at least two of the
2 plurality of pillars are separate from each other by a spacing dimension within the range
3 of and including 10 to 150 microns.
- 1 110. The method of manufacturing according to claim 106 wherein at least one of the plurality
2 of pillars includes at least varying dimension along a predetermined direction.
- 1 111. The method of manufacturing according to claim 88 further comprising configuring at
2 least a portion of the interface layer to have a roughened surface.
- 1 112. The method of manufacturing according to claim 88 wherein the second layer is made of
2 a micro-porous structure.
- 1 113. The method of manufacturing according to claim 112 wherein the porous microstructure
2 has a porosity within the range of and including 50 to 80 percent.
- 1 114. The method of manufacturing according to claim 112 wherein the porous microstructure
2 has an average pore size within the range of and including 10 to 200 microns.

- 1 115. The method of manufacturing according to claim 112 wherein the porous microstructure
has a height dimension within the range of and including 0.25 to 2.00 millimeters.
- 1 116. The method of manufacturing according to claim 88 further comprising forming a
2 plurality of microchannels onto the first layer.
- 1 117. The method of manufacturing according to claim 116 wherein at least one of the plurality
2 of microchannels has an area dimension within the range of and including (10 micron)²
3 and (100 micron)².
- 1 118. The method of manufacturing according to claim 116 wherein at least one of the plurality
2 of microchannels has a height dimension within the range of and including 50 microns
3 and 2 millimeters.
- 1 119. The method of manufacturing according to claim 116 wherein at least two of the plurality
2 of microchannels are separate from each other by a spacing dimension within the range
3 of and including 10 to 150 microns.
- 1 120. The method of manufacturing according to claim 116 wherein at least one of the plurality
2 of microchannels has a width dimension within the range of and including 10 to 100
3 microns.
- 1 121. The method of manufacturing according to claim 88 wherein the first layer is coupled to
2 the heat source.
- 1 122. The method of manufacturing according to claim 88 wherein the first layer is integrally
2 formed to the heat source.

- 1 123. The method of manufacturing according to claim 88 wherein the heat source is an
2 integrated circuit.
- 1 124. The method of manufacturing according to claim 88 further comprising configuring a
2 thermoelectric device between the first layer and the heat source, wherein the
3 thermoelectric device is electrically coupled to a power source.
- 1 125. The method of manufacturing according to claim 124 wherein the thermoelectric device
2 is integrally formed within the heat exchanger.
- 1 126. The method of manufacturing according to claim 124 wherein the thermoelectric device
2 is integrally formed within the heat source.
- 1 127. The method of manufacturing according to claim 124 wherein the thermoelectric device
2 is coupled to the heat exchanger and the heat source.